

## MEMBRANE ASSISTED WATER PURIFICATION UNIT FOR REMOVAL OF IRON CONTAMINATION

The developed technology demonstrates Ultrafiltration (UF) membrane assisted oxidation process for removal of iron from ground/surface water to make it safe for drinking purposes (below WHO limit of 0.3 ppm). UF filtered product water is free from biological and colloidal contaminants as well.



**Domestic Water Purification Unit for Iron Removal** 



Community Level Water Purification Unit for Iron Removal

## Salient features of the technology

- Soluble iron (Fe<sup>+2</sup>) is converted to colloidal Fe<sup>+3</sup> by oxidation and separated by UF unit.
- The oxidation reaction depends upon feed iron concentration, oxygen concentration and pH.
- For a low (<10.0 ppm) feed iron concentration, feed aeration followed by UF is sufficient. For a higher feed concentration of iron (>10 ppm and upto 20 ppm), pH needs to be maintained at >8.0.
- Available both for domestic and community scale with or without electric power requirements.

Purified water	Applicability		Capacity	Installation Requirements		Maintenance requirements	Unit Cost (Rs)	Running cost
quality				Power	Space	·	Typical	Typical
< 0.3	Domestic	With/	40-100	3 m	Wall	Candle	3,000 to	Less than 1
ppm	level	Without	LPD	water	mounted	cleaning	10,000/-	paise/lit
Iron as		Electricity		head		only		
per	Communi	With	5-10	About	~2-3 m <sup>2</sup>	Backwashing	5,000 to	Less than 1
WHO	ty level	Electricity	KLD	0.1 kW		of spiral UF	15,000/-	paise/lit
				for 5KLD		elements		