

Government of India
Bhabha Atomic Research Centre
Electromagnetic Applications & Instrumentation Division

Ref: EmA&ID/EMAS/22/ 40185


Date: 18/04/22

Sub: Fabrication & supply of non-magnetic titanium for assembly and installation of shim trays in 1.5 Tesla superconducting magnet conforming to the technical specification No: EmA&ID/21/02 dated 02/03/2022

Dear Sir/Madam,

1. Quotations are invited for Fabrication & supply of non-magnetic titanium for assembly and installation of shim trays in 1.5 Tesla superconducting magnet conforming to technical specification document No: EmA&ID/2/021 dated 02/03/2022.
 2. Bidder shall quote for Fabrication & supply of non-magnetic titanium for assembly and installation of shim trays in 1.5 Tesla superconducting magnet. There is no FIM.
 3. Taxes and Excise Duties shall be quoted separately. Form AF / H whichever is applicable shall be provided, if required.
 4. The quotation must reach The Head, Electromagnetic Applications Section by nd02 May 2022 and must be sent in a sealed envelope super scribed with the reference number & the due date given above.
 5. The quotations shall be sent only through registered post/speed post through Indian postal services.
 6. The address on the envelop should read:

**The Head,
Electromagnetic Applications & Instrumentation Division,
BARC, Trombay,
Mumbai - 400 085.
(Kind Attn: Shri. Udai Giri Pratap Singh Sachan, SO/D)**
 7. The assembly & thermal conductivity testing shall be carried in the presence of our engineer. The material shall not be dispatched prior to approval by our engineer at bidder's premises. Necessary inspection facilities shall be provided to our engineer during fabrication at bidder's premises.
 8. The bidder shall deliver the finished components after approval by our engineer within 8 weeks from the date of firm work order issued to the bidder. The finished components shall be delivered by the bidder at **Electromagnetic Applications & Instrumentation Division, BARC, Trombay, Mumbai - 400 085.**
 9. Head, Electromagnetic Applications & Instrumentation division reserves the rights to accept / reject any or all quotations without assigning any reason.
 10. Delivery charges if any must be clearly mentioned in the offer. Quotation must also indicate the validity of offer. Quotation must also indicate the GST no and PAN no of the party.
 11. The quotation has to be signed by authorized person with company seal.
 12. Job should be guaranteed against material and manufacturing defects for 1 year from the date of supply.
- Encl.: Technical Specification Sheet no:- EmA&ID/21/02 dated 01/10/2021


(Udai Giri Pratap Singh Sachan)
SO/D, EMAS, EmA&ID

Technical specification

Document no	Revision no.	Date of Issue	No of pages
EmA&ID/02/01	0	02.03.2022	3

Fabrication and supply of non-magnetic titanium tooling for assembly & installation of shim trays in 1.5 Tesla Superconducting Magnet1.0 SCOPE

Fabrication and supply of non-magnetic titanium tooling and fixtures for assembly & installation of shims in trays of Superconducting Magnet. The complete job shall be carried out strictly as per requirements, specifications and its compliance standards as detailed in this document. In this specification, the supplier shall be referred to as the "supplier" and Bhabha Atomic research Centre shall be referred to as the "buyer".

Supplier shall provide complete raw material to carry out the above jobs. The supplier shall be qualified as per Para 5.0 of this document. The brief description of contents of the tender specification document is as described below.

Para 2.0 gives the detailed job description.

Para 3.0 gives the deliverables.

Para 4.0 gives the general requirements.

Para 5.0 gives the requirements for raw material procurement.

Para 6.0 gives the requirements of supplier qualifications.

Para 7.0 gives the requirements of packaging and safe delivery.

Para 8.0 gives the confidentiality clause.

2.0 DETAILED JOB DESCRIPTION

To correct spatial uniformity in the magnet warm bore of the superconducting magnet, shimming process is carried out. In our system, we will carry out the passive shimming by using the ferrous materials. Ferromagnetic shimming will be carried at the designated slots in the tray of the SC magnet after mapping the non-uniformity. To install the shim in the superconducting magnet we need non-magnetic tooling so that it will not interact with the existing field.

3.0 DELIVERABLES

S.No	Item Description	Nos
1.	Fabrication and supply of non-magnetic titanium fixtures for assembly & installation of shims in Superconducting Magnet.	01 Set

4.0 GENERAL REQUIREMENTS

4.1 The supplier shall submit detail design report and its troubleshooting, working manual.

4.2 The part number and the source of all the hardware's shall be cleared mentioned before purchase of the same from the market. They shall be purchased and installed only after prior approval from BARC. Any component of inferior quantity purchased without prior approval will be rejected strictly.

4.3 The supplier shall submit material test reports for the toolings.

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4.4 The Supplier shall indicate in detail the standards adopted for the materials and processes and the quality control procedures followed by them.

4.5 Supplier can suggest the color, aesthetics, and other details as suitable. Supplier must offer best quality/IS certified material only.

4.6 Supplier should have similar work experience and along with the offer, shall submit the details of past experience with documentary proof.

4.7 Materials, tools, manpower etc required for the above work will not be supplied by the user. Supplier has to arrange the above on his own (No free issue material).

4.8 The supplier shall incorporate minor changes in the design as required at the time of execution of work at no extra cost.

4.9 The above job shall be done strictly under the supervision of our engineers in test facility at BARC premises.

4.10 Working personnel shall observe all the safety precaution during working.

4.11 The working personnel shall behave well with other officers and workers inside BARC campus.

4.12 The contractor shall be solely responsible, in case of any casualty involving working personnel. However, first aid will be provided by BARC.

4.13 General BARC security rules shall apply to all the working personnel.

4.14 Entry permit will be issued on weekly basis and contractor shall have valid photo pass with valid Police Verification certificate (PVC) as per the norms of BARC security.

4.15 Prior permission will be taken from security if the persons are required to do the job on Saturday, Sunday, Holidays and beyond normal working hours (08:00 to 18:00 hrs).

5.0 RAW MATERIAL PROCUREMENT

5.1 The raw material, electrical components used by supplier for the manufacturing of these components shall be of brand new and shall not be used previously.

5.2 All the material shall strictly confirm to their corresponding IS standards and shall be purchased only after prior approval from the purchaser.

6.0 REQUIREMENTS OF SUPPLIER QUALIFICATIONS

6.1 The supplier shall be evaluated on the basis of the following criteria

6.1.1 The supplier shall have previous experience in carrying out similar such jobs inside BARC and copy /proof of the same shall be attached.

6.1.2 The supplier shall submit the details of the welder, fitter and other man power, facility available with the supplier to carry out the job successfully.

6.1.3 The supplier shall provide the list of their employees along with their valid PVC certificate, who are intended to work in this job.

6.1.4 The supplier shall have minimum experience of 5 years in the development of chiller and proof of document of the same shall be provided.

7.0 REQUIREMENTS OF PRICE AND DELIVERY SCHEDULE

7.1 The supplier shall give lump sum price for the raw materials and man power to complete this job.

7.2 The complete job is expected to be completed in a duration of 4 Months.

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8.0 CONFIDENTIALITY CLAUSE

8.1 No party shall disclose any information to any third party concerning the matters under this Contract generally. In particular, any information identified as "Proprietary" in nature by disclosing party shall be kept strictly confidential by the receiving party and shall not be disclosed to any third party without the prior written consent of the original disclosing party. This clause shall apply to sub-contractors, consultants, advisors or the employees engaged by a party with equal force.

8.2 "Restricted information" categories under section 18 of the Atomic Energy Act, 1962 and "Official secrets" under section 5 of the Official Secrets Act, 1923: Any contravention of the above mentioned provisions by any contractor / sub-contractor, consultant, advisor or the employees of the contractor will invite penal consequences under the aforesaid legislation.

8.3 Prohibition against the use of BARC's name without permission for publicity purpose. The contractor or sub-contractors, consultants, advisors or the employees engaged by a party shall not use BARC's name for publicity purpose through any public media like: press, radio, TV or Internet without any prior approval of BARC (wide circular ref.: 2/Misc-9/Lgl/2001/92 date 30/04/2001).

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